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0 BEGIN PGM SL+FK so zrkadlom MM
1 BLK FORM 0.1 Z X-75 Y-50 Z-30
2 BLK FORM 0.2 X+75 Y+50 Z+0
3 * - fr-6
4 TOOL CALL 3 Z S3000 F200
5 M13
6 CYCL DEF 14.0 OBRYŠ
7 CYCL DEF 14.1 LBL OBRYŠU1 /2 /3 /4 /5 /6
8 CYCL DEF 20 DATA OBRYŠU ~
  Q1=-20 ;HLOUBKA FREZOVANI ~
  Q2=+1 ;PREKRYTI DRAHY NAST. ~
  Q3=+0 ;PRIDAVEK PRO STRANU ~
  Q4=+0 ;PRIDAVEK PRO DNO ~
  Q5=+0 ;SOURADNICE POVRCHU ~
  Q6=+2 ;BEZPECNOSTNI VZDAL. ~
  Q7=+50 ;BEZPECNA VYSKA ~
  Q8=+0 ;RADIUS ZAOBLENI ~
  Q9=+1 ;SMYSL OTACENI
9 CYCL DEF 22 VYHRUBOVANI ~
  Q10=-5 ;HLOUBKA PRISUVU ~
  Q11=+150 ;POSUV NA HLOUBKU ~
  Q12= AUTO ;POSUV PRO FREZOVANI ~
  Q18=+0 ;PREDHRUBOVACI NASTR. ~
  Q19= AUTO ;POSUV PENDLOVANI ~
  Q208=+99999 ;POSUV NAVRATU ~
  Q401=+100 ;FAKTOR POSUVU ~
  Q404=+0 ;ZPUSOB ZACISTENI
10 M99
11 L Z+200 R0 FMAX M9
12 L X+0 Y+0 R0 FMAX M91
13 M2
14 * - koniec
15 LBL 1
16 L X-72 Y+25 RL
17 FC DR+ R22 CCX-50 CCY+25
18 FCT DR- R14.25
19 FCT DR+ R22 CCX-50 CCY-25
20 FSELECT1
21 FCT DR- R108
22 FCT DR+ R22 CCX+50 CCY-25
23 FSELECT1
24 FCT DR- R14.25
25 FCT DR+ R22 CCX+50 CCY+25
26 FSELECT1
27 FCT DR- R108
28 FCT DR+ R22 X-72 CCX-50 CCY+25
29 FSELECT1
30 LBL 0
31 LBL 2
32 L X-40 Y+15 RL
33 FL X+40 AN+0
34 FL Y-15 AN-90
35 FL X-40 AN+180
36 FL Y+15 AN+90
37 LBL 0
38 LBL 3
39 L X-55 Y+30 RL
40 FL X-45 AN+0

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41 FL Y+20 AN-90
42 FL X-55 AN+180
43 FL Y+30 AN+90
44 LBL 0
45 LBL 4
46 CYCL DEF 8.0 ZRCADLENI
47 CYCL DEF 8.1 X
48 CALL LBL 3
49 CYCL DEF 8.0 ZRCADLENI
50 CYCL DEF 8.1
51 LBL 0
52 LBL 5
53 CYCL DEF 8.0 ZRCADLENI
54 CYCL DEF 8.1 X Y
55 CALL LBL 3
56 CYCL DEF 8.0 ZRCADLENI
57 CYCL DEF 8.1
58 LBL 0
59 LBL 6
60 CYCL DEF 8.0 ZRCADLENI
61 CYCL DEF 8.1 Y
62 CALL LBL 3
63 CYCL DEF 8.0 ZRCADLENI
64 CYCL DEF 8.1
65 LBL 0
66 END PGM SL+FK so zrkadlom MM